

Date: Monday, 08/09/2008 2:51:26 PM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PIN
Job Number	: 41906		
Estimate Number	: 13468		
P.O. Number	:	Part Number	: PB6743001155
This Issue	: 08/09/2008 S.O. No. :	Drawing Number	: B6743001 PAGE24
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	: B1
Previous Run	: 40577	Material	:
Written By	:	Due Date	: 26/09/2008 Qty: 5 Um: Each
Checked & Approved By	: <u>JUD 08-9-08</u>		
Comment	: Est Rev:A 08-07-17 new issue DD verified by:EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0250	303 Round Bar 0.250"
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Comment: Qty.: 0.0770 f(s)/Unit Total : 0.3848 f(s)

303 SS Round bar .250

batch: M107/29

J-F. 08/09/20 (4)

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
-----	----------	--------------------------

Comment: ~~HARDINGE CNC LATHE SMALL~~

Turn as per Dwg B67-43001

Dwg Rev: B1

J-F. 08/09/20 (6)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J-F. 08/09/20 (6)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

J-F. 08/09/21 (6)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 129

J-F. 08/09/22 (x6)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 08/09/2008 2:51:26 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PIN

Job Number: 41906

Part Number: PB6743001155

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/23 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

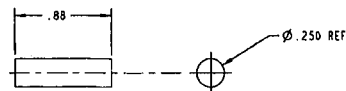
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

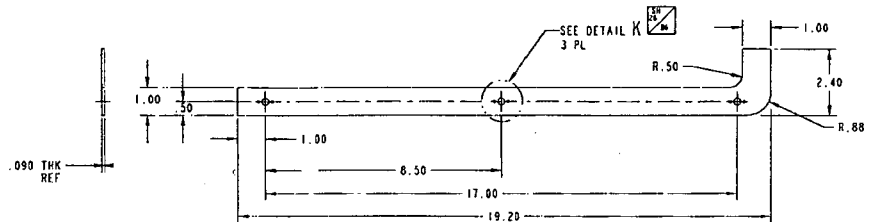
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

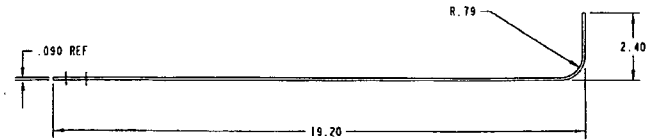
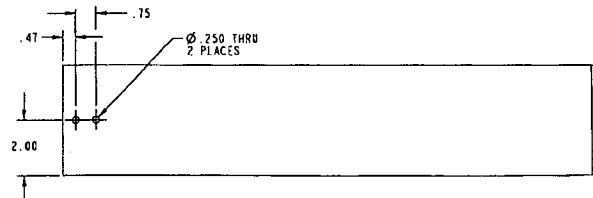
RELEASED  
77 06 07 20



① -155 PIN  
MATERIAL: .250 RND. 303 SS  
AMS5640 COND A  
SCALE 2.000



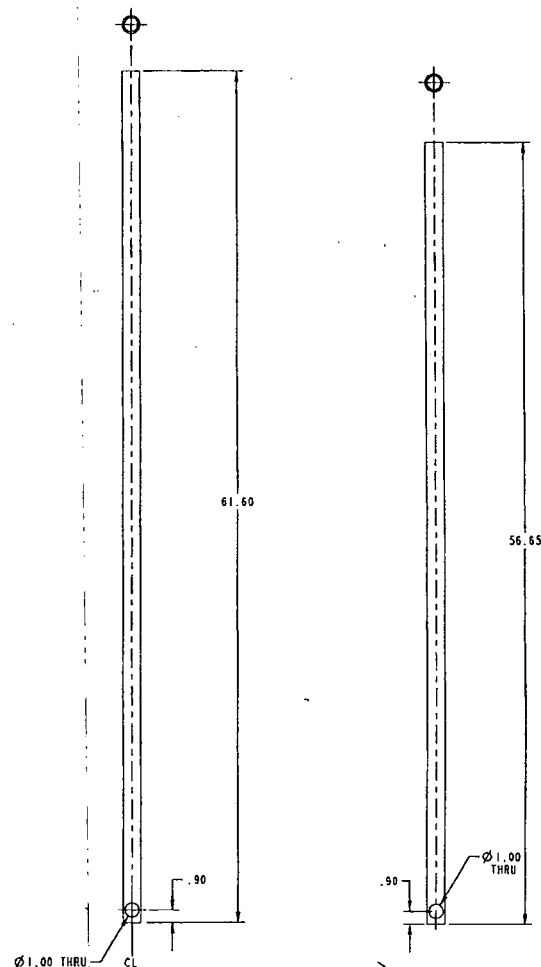
④ -149 SIDE PLATE  
MATERIAL: .090 THK, 6061-T6, QQ-A-250/11  
SCALE 0.500



② -147 SUPPORT PLATE  
MATERIAL: .090 THK, 6061-T6, QQ-A-250/11  
SCALE 0.500

④ -259 INNER TUBE  
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6  
SCALE 0.250

① -255 INNER TUBE  
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6  
SCALE 0.250



PREMIER AVIATION, INC.  
1002 Aviation Parkway, Grand Prairie, Texas 75050  
SIZE CODE PART NO. Q105V8 Q105V8  
SCALE: 1/8"=1" SHEET 24 OF 45

ORIGINAL

NO. 4902  
SHOP COPY  
RETURN TO  
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CONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b> 41906
<b>Description:</b> PIN	<b>Part Number:</b> PB6743001155
<b>Inspection Dwg:</b> B67-43001 <b>Rev:</b> B1	<b>Page 1 of 1</b>

# FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by:	J.F.	Audited by:	[Signature]	Prototype Approval:	N/A
Date:	08/09/20	Date:	08/09/21	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	